







TECNOPREN

TECNOPREN is a material for toe puffs that, thanks to the use of mixtures based on rubber, allows a remarkable ease of assembly and an optimal adaptation to the shape.

Available types to apply with latex or neoprene:

On fabric cotton







Tecnopren 018	0.50		0.60	Tecnopren 022	0.80		0.90
Tecnopren 019	0.60		0.70	Tecnopren 021	0.95		1.05
Tecnopren 020	0.70		0.80	Tecnopren 023	1.10		1.20

Way of using

Spread neoprene or rubber latex on upper, toe-puff and possibly lining. Double giving a light pressure. There is no binding time as to the lasting period.

Available thermoadhesive types:

On fabric cotton

Tecnopren 118	0.60		0.70	Tecnopren 121	0.90		1.00
Tecnopren 119	0.70		0.80	Tecnopren 122	1.05		1.15
Tecnopren 120	0.80		0.90	Tecnopren 123	1.20		1.30

Cutting

Cut as indicated on the sheets.



Way of using

The toe puff is applied by a special pneumatic pressing machine, equipped with heated curved plate, timer and thermostat.

Advisable working condition:

- Temperature: 130°C - 150°C about.
- Contact time: from 6 to 12 seconds according to the thickness of article.

We recommend that you carry out a preliminary test of bonding as the conditions of application may vary depending on the characteristics of the upper.

Lasting

There is no binding time as to the lasting period.
The heat activation of the toe puff and upper is recommended.
Temperature 100°C from 5 to 15 sec.